PHILIPPGROUP

PHILIPP Bearing system with noise reduction



PHILIPP Noise reduction system

Transport and mounting systems for prefabricated building

■ Technical department	
	Our staff will be pleased to support your planning phase with suggestions for the installation and use of our transport and mounting systems for precast concrete construction.
■ Special designs	
	Customized to your particular needs.
■ Practical tests on site	
	We ensure that our concepts are tailored precisely to your requirements.
■ Inspection reports	
	For documentation purposes and your safety.
On-site service	
	Our engineers will be pleased to instruct your technicians and production personnel at your plant, to advise on the installation of precast concrete parts and to assist you in the optimisation of your production processes.
■ High safety level when using our	products
	Close cooperation with federal materials testing institutes (MTIs), and official approvals for the use of our products and solutions whenever necessary.
■ Software solutions	
	The latest design software, animated videos and CAD libraries can always be found under www.philipp-gruppe.de.
■ Engineering contact	
	Phone: +49 (0) 6021 / 40 27-318 Fax: +49 (0) 6021 / 40 27-340 E-mail: technik@philipp-gruppe.de
Sales contact	
	Phone: +49 (0) 6021 / 40 27-300 Fax: +49 (0) 6021 / 40 27-340 E-mail: vertrieb@philipp-gruppe.de









PHILIPPGROUP

Content

_	The Bearing system with noise reduction (TSS system)	Page	4
	System description	Page	4
	System overview	Page	5
	Installation parts	Page	6
	Bearing element	Page	6
	■ Threaded bolt	Page	6
	Parts set in concrete	Page	7
	■ Threaded anchors	Page	7
	Installation instructions	Page	8
	■ Installation options	Page	8
	Element dimensions	Page	9
	Calculation of the bolt length	Page	9
	Design / bearing capacities of the system	Page	10
	Impact sound	Page	11
	■ Impact sound reduction	Page	11
	Spring stiffness	Page	11
	Reinforcement	Page	12
	Reinforcement	Page	12
	Fire protection plate	Page	13
	Bending of threaded anchors	Page	14
	Installation of the bearing element	Page	15









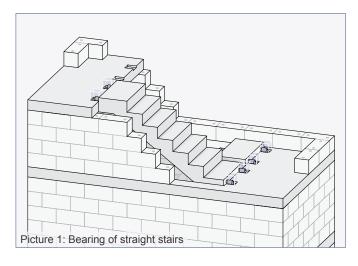
Bearing system with noise reduction (TSS system)

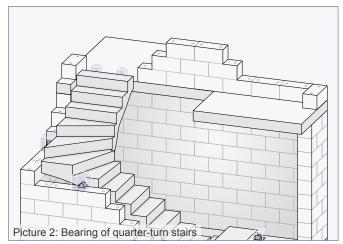
System description

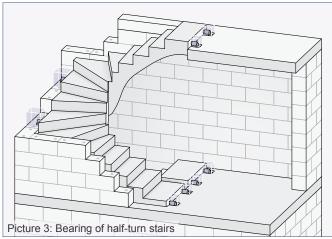
The TSS system is an approved system (German approval Z-15.7-332) for a sound-decoupled bearing of reinforced concrete elements. It can be used for the bearing of straight stairs (Picture 1), curved stairs (Picture 2 and 3) and landings (Picture 4).

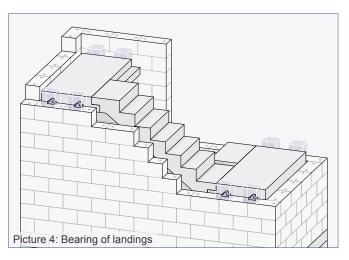
A bearing of slabs (Picture 5), slabs with brackets (for e.g. walls with thermal insulation composite system; Picture 6)

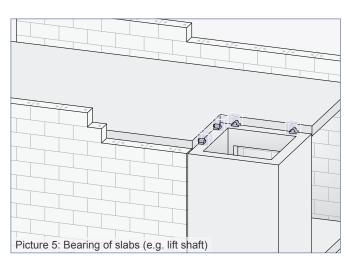
and beam-shaped units is also possible. The German approval considers the use for internal and external concrete elements under predominantly static loads. There are multi-purpose applications for the system because of the different combinations of installation parts and parts set in concrete (Picture 7).

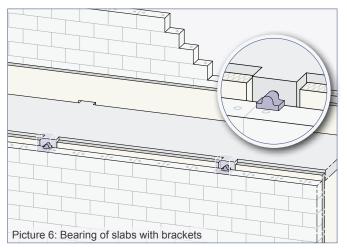










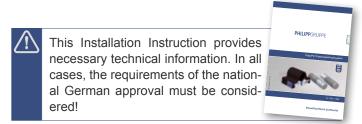


Bearing system with noise reduction (TSS system)

System overview

The TSS system consists of several single components (Picture 7) and is suitable for indoor use (galvanised version) as well as outdoor use (stainless steel version) in concrete elements. Each system contains a threaded anchor, a threaded bolt and the actual bearing element as main components. In turn, the bearing element consists also of several components that are delivered pre-assembled. The bearing element can be supplied with two different elastomeric bearings (Cipremont®/Compression Bearing). Find the different noise reduction capacities in Table 11.

The load is transferred via the bolt into the steel plate and the elastomeric bearing laying beneath and finally into the load-bearing elements (e.g. masonry or reinforced concrete wall). Multiple anchor types offer the planner the possibility to use the TSS system even with difficult precast constructions. The threaded anchors have a special round thread RD (with metrical pitch) which is resistant against light dirt. Within the scope of this Installation Instruction, the planner has the option of adapting the bending of straight and angled anchors individually to the geometry (page 14).



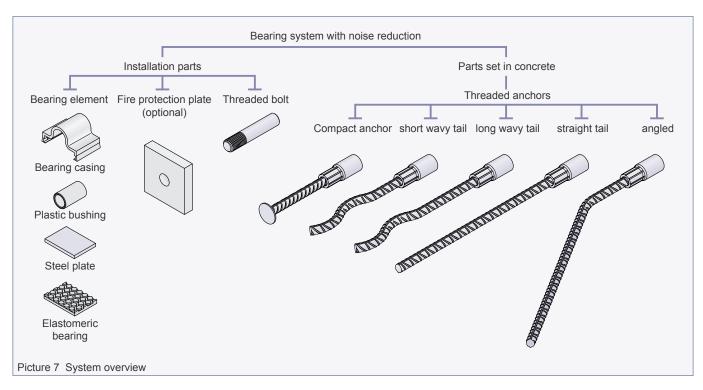
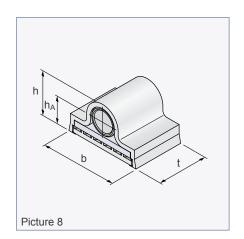


Table 1: System	n overview			
	Inst	allation parts		Parts set in concrete
Elasto	mer bearing	Fire protection plate	Threaded bolt	Threaded anchor
RefNo.	Elastomeric bearing	(optional)		
Indoor (galva	anised version)			
67TSEN-CIP	Cipremont®	67TSBMN020 67TSBMN030	670TSSNST;	67TSS360235; 67M36WE; 67M36K; 67M36;
67TSEN	Compression bearing	67TSBMN050	670TSSN8	67M361100; 67M360850GE45
Outdoor (sta	inless steel version)			
67TSENVA-CIP	Cipremont®	67TSBMN020 67TSBMN030	CZOTOCNI VA	75TSS360235VA; 75M36VAWE; 75M36VAK: 75M36VA:
67TSENVA	Compression bearing	67TSBMN050	670TSSNVA	75M361100VA; 75M360850VAGE45

Installation parts

Table 2: Bearin	ng elem	ent				
RefNo.	b	t	h	h_A	Elastomeric bearing	Steel plate
	[mm]	[mm]	[mm]	[mm]		
Galvanised v	ersion					
67TSEN-CIP					Cipremont®	bright
67TSEN	132	88	76	45	Compression bearing	zinc plated
Stainless ste	el versio	n				
67TSENVA-CIP					Cipremont®	Stainless
67TSENVA	132	88	76	45	Compression bearing	steel



In order to identify the different bearing elements these are marked with the following information:

- Manufacturer
- Ref.-No. (e.g. 67TSEN-CIP)
- Type (e.g. galvanised) including coloured marking (VZ/VA)
- QR-Code for installation video
- Ü-sian
- Mounting instructions on the bottom side

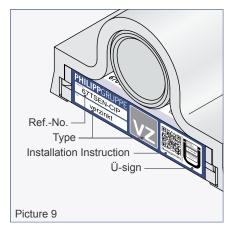
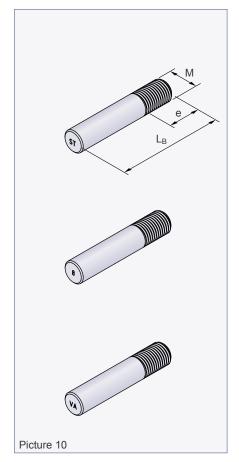


Table 3: Threaded	bolt		
RefNo.	Thread M	e [mm]	L _B [mm]
S355 galvanised	(marking ST)		
670TSSN160ST			160
670TSSN170ST			170
670TSSN180ST			180
670TSSN190ST	M36	56	190
670TSSN200ST			200
670TSSN210ST			210
670TSSN220ST			220
Tempered steel ((marking 8)		
670TSSN1608		56	160
670TSSN1708			170
670TSSN1808			180
670TSSN1908	M36		190
670TSSN2008			200
670TSSN2108			210
670TSSN2208			220
Stainless steel S	460 (marking VA)		
670TSSN160VA			160
670TSSN170VA			170
670TSSN180VA			180
670TSSN190VA	M36	56	190
670TSSN200VA			200
670TSSN210VA			210
670TSSN220VA			220



Parts set in concrete

Table 4: Compact anchor					
RefNo.	Thread	ØD	$ØD_1$	L	$Ød_s$
	RD	[mm]	[mm]	[mm]	[mm]
Galvanised ve	ersion				
67TSS360235	36	47	60	235	25
Stainless steel version					
75TSS360235VA	36	50	60	235	25

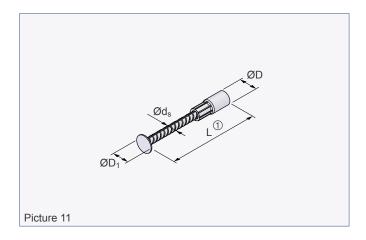


Table 5: Threade	ed anchor	s (short a	nd long w	avy tail)		
RefNo.	Thread	ØD	L	Øds		
	RD	[mm]	① [mm]	[mm]		
Galvanised ve	Galvanised version					
67M36K	36	47	380	25		
67M36WE	36	47	570	25		
Stainless stee	l version					
75M36VAK	36	50	380	25		
75M36VAWE	36	50	570	25		

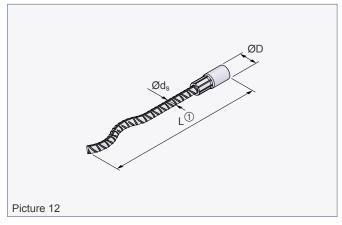


Table 6: Threaded anchor (straight tail) ②						
RefNo.	Thread	ØD	L	$Ød_s$		
	RD	[mm]	(<u>1</u>) [mm]	[mm]		
Galvanised ve	Galvanised version					
67M36	36	47	690	25		
67M361100	36	47	1100	25		
Stainless stee	el version					
75M36VA	36	50	690	25		
75M361100VA	36	50	1100	25		

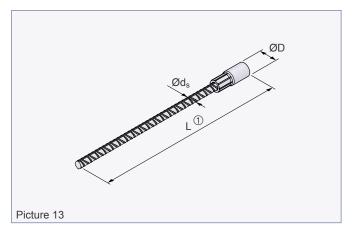
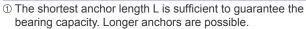
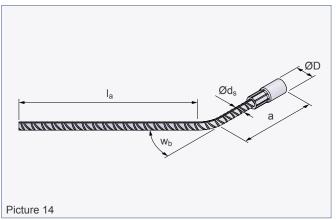


Table 7: Threaded anchor (45° angled) ②						
RefNo.	Thread	ØD	Øds	а	la	Wb
	RD	[mm]	[mm]	[mm]	[mm]	[°]
Galvanised vers	sion					
67M360850GE45	36	47	25	165	690	45
Stainless steel version						
75M360850VAGE45	36	50	25	165	690	45



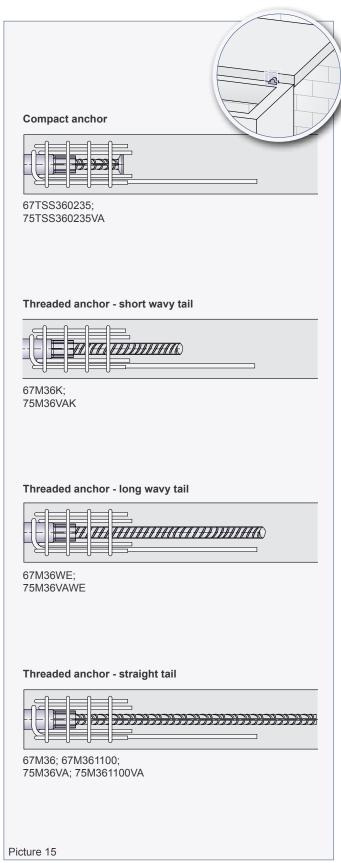
② Anchors are suitable for bending by the user. (Refer to notes on page 14)

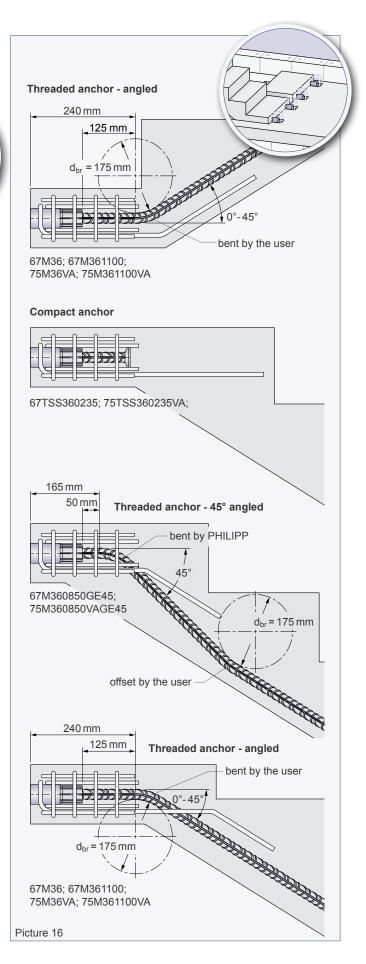


Installation instructions

Installation options

Following installation options are possible for the TSS system.





Installation instructions

Element dimensions

Table 8 specifies element thicknesses, distances, bracket widths and depths attention have to be paid to. The anchor should be installed centred in the reinforced concrete element relating to the element thickness (d/2). If the anchor is installed in a bracket, it shall be placed in the centre of the bracket ($b_{\rm K}/2$).

If a FEM calculation is necessary to find out the support reactions, the spring stiffness has to be considered. For more information about the spring stiffnesses please refer to Picture 21. The structural engineer has to prove the load transfer of the support reactions.

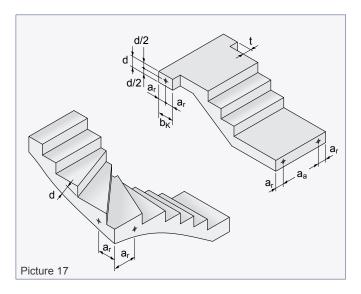


Table 8: Cor	Table 8: Concrete element dimensions					
Minimum	Minimum	Minimum	Minimum	Maximum		
element	edge	centre	bracket	bracket		
thickness	distance	distance	width	depth		
d	a _r	a _a	b_k	t		
[mm]	[mm]	[mm]	[mm]	[mm]		
≥140 ①②	≥100	≥200	≥200	≤150		

- ① In case of fire protection requirements, higher component thicknesses may be required.
- ② With a given minimum element thickness of 140 mm the concrete cover is c_{nom} = 15 mm and the minimum concrete strength C20/25. If the exposure class requires a higher concrete cover, the minimum element thickness shall be increased (Picture 24).

Calculation of the bolt length

The installation distance results from the addition of the bearing edge distance and the given wall distance (m \geq A_L + A_W). Then, the bolt length is to be selected from table 9. Hand-tight and completely into the anchor the threaded bolt is screwed. A tightening torque must not be applied here. Finally, the bearing element is pushed onto the bolt until the back plane touches the end of the bolt. For the specification of the bearing edge distance A_L (Picture 18) the structural engineer is responsible.

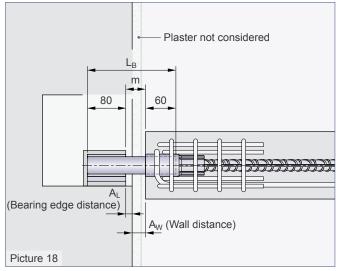


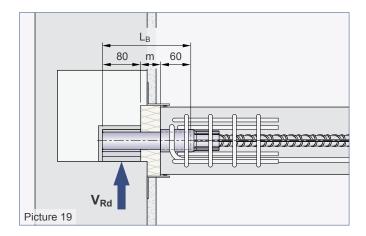
Table 9: Installation distan	ces
Installation distance max. m [mm]	Bolt length min. L _B [mm]
20	160
30	170
40	180
50	190
60	200
70	210
80	220

Design / bearing capacities of the system

For predominantly static loads the TSS system is designed for. The allowed load bearing capacities vary depending on the mounting distance m (Picture 19) and the material of the threaded bolt (Table 10). Here, the mounting distance is defined as the distance of the threaded anchor in the concrete element to the front edge of the bearing element (Picture 18 and 19). If the threaded anchor is fixed to the mould using a plastic, magnetic or steel Nailing plate the mounting distance m has to be increased by the depth of the recess. The concrete quality of the element to be borne can be chosen from C20/25 to C50/60 with regard to the strength class. The load bearing capacity shall be verified with V_{Ed} / $V_{\text{Rd}} \leq 1.0$.

For each individual case the transfer of the loads to the bearings of the adjacent components shall be verified for the ultimate limit state and the serviceability limit state.

If the bearing element is used in masonry wall, the action effects shall be verified in accordance with EN 1996-1.





For further regulations about planning, design and installation please refer to the German approval (Z-15.7-332).

RefNo.	Bolt length ① L _B [mm]	Installation distance ① m [mm]	Perm. V _{Rd} [kN]
S355 galvanised (m			
670TSSN160ST	160	20	24.8
670TSSN170ST	170	30	21.3
670TSSN180ST	180	40	18.6
670TSSN190ST	190	50	16.5
670TSSN200ST	200	60	14.9
670TSSN210ST	210	70	13.5
670TSSN220ST	220	80	12.4
Tempered steel (ma	rking 8)		
670TSSN1608	160	20	38.2
670TSSN1708	170	30	36.1
670TSSN1808	180	40	33.9
670TSSN1908	190	50	31.8
670TSSN2008	200	60	29.7
670TSSN2108	210	70	27.5
670TSSN2208	220	80	25.4
Stainless steel S460	(marking VA)		
670TSSN160VA	160	20	28.0
670TSSN170VA	170	30	24.0
670TSSN180VA	180	40	21.0
670TSSN190VA	190	50	18.7
670TSSN200VA	200	60	16.8
670TSSN210VA	210	70	15.3
670TSSN220VA	220	80	14.0

① More information about the bolt length L_B and installation distance m on page 9 (Calculation of the bolt length)

Impact sound

Impact sound reduction

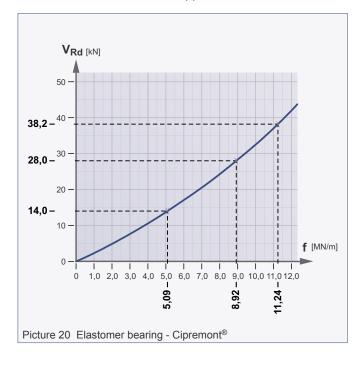
The application of the TSS system ensures the increased impact sound protection recommended by DIN 4109 supplement 2. Compared to conventional bearings the TSS system achieves a considerable reduction of impact sound. For the different types of the TSS system the determined impact sound reduction is given in table 11 as a function

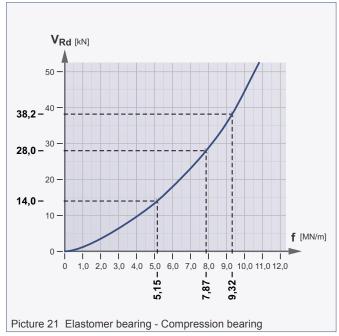
of the actual bearing element and an increasing support reaction. All values of the impact sound reduction are results from tests done by the notified body ITA ("Ingenieurgesellschaft für Technische Akustik mbH") in Germany.

Table 11: Impact sound reduction									
Impact sound insulation acc. to DIN 4109	Supplement 2 to DIN 4109 increased impact sound insulation	Weighted normalised impact sound pressure level table 20 supplement 1, DIN 4109	Arithmetically achievable impact sound pressure level	Impact sound reduction					
req. L' _{n,w}	req. L' _{n,w}	$L_{n,w,eq,R}$	L′ _{n,w,R}	$\Delta L_{w,R}$					
[dB]	[dB]	[dB]	[dB]	[dB]					
67TSEN-CIP / 67TSEN-CIP (Cipremont®)									
58	46	58	27 - 38	31 - 20					
67TSEN / 67TSEN (Compression bearing)									
58	46	58	39 - 44	19 - 14					

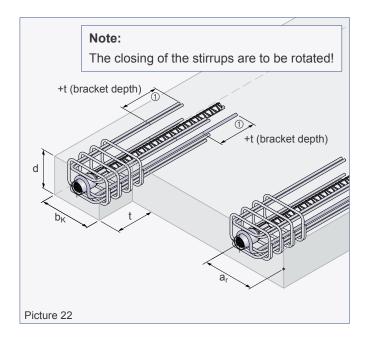
Spring stiffness

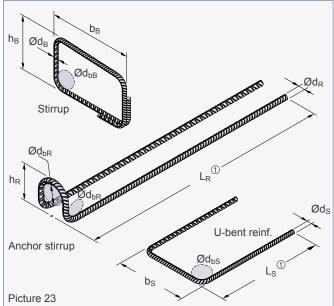
If a FEM calculation is required to determine the support reactions the spring stiffness according to Picture 20 or 21 is to be used for each individual support.





Reinforcement (proof of local load transfer provided)





Shown reinforcement made of B500A/B/NR ensures the local load transfer without further calculations and additional reinforcement. The reinforcement can be used in slabs as well as in elements with integrally moulded brackets. All element dimensions given in table 8 shall be observed. Either the anchorage or the lapping of the U-bent reinforcement and the anchor stirrup shall be considered.

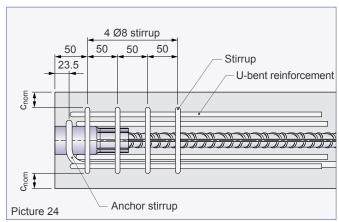


Table 12: Reinforcement (B500A/B)														
	Anchor stirrup Stirrup				U-bent reinforcement									
Number [pcs.]	Ød _R [mm]	h _R [mm]	L _R ① [mm]	Ød _{bR} [mm]	Number [pcs.]	Ød _B [mm]	h _B [mm]	b _B [mm]	Ød _{bB} [mm]	Number [pcs.]	Ød _S [mm]	b _S [mm]	L _S ① [mm]	Ød _{bS} [mm]
1	Ø 10	≥75	≥500	Ø 48	4	Ø8	≥110	≥170	Ø 32	4	Ø8	120	≥400	Ø 32

① With brackets the length L_R of the anchor stirrup and L_s of the U-bent reinforcement must be increased by the bracket depth t.

Fire protection plate

The TSS fire protection plate meets the requirements of the fire protection expert opinion for non-flammable mineral wool. It guarantees the fire resistance class R90 according to DIN 4102-2 when the edge distances specified in table 8 are observed. The Fire protection plate consists of a jacketed mineral wool core and is available in thicknesses of 20, 30 and 50 mm. It must be placed with slight pressure load on both sides to the final installation position close to both elements.

Installation

The Fire protection plate is pushed onto the fully screwed-in threaded bolt. In order to cover installation distances from 30 mm up to 80 mm with the plate, it is possible to combine plates of different thicknesses. Pay attention during the actual installation of the TSS that the bearing element is pushed onto the bolt until the back plane touches the end of the bolt. Depending on the dimension of the bearing edge distance it might be necessary to cut the fire protection plate in the bearing area.

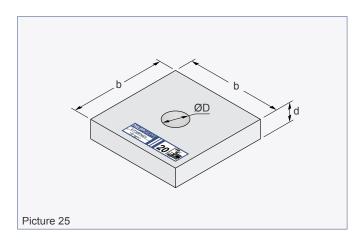
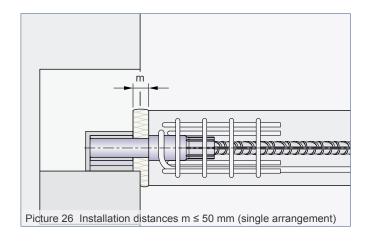
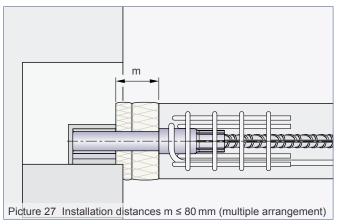


Table 13: Fire protection plate									
RefNo.	Type [kg/m ³]	ØD [mm]	d [mm]	b [mm]					
	[kg/III*]	[mm]	[iiiiii]	[iiiiii]					
67TSBMN020	150	36	20	150					
67TSBMN030	150	36	30	150					
67TSBMN050	150	36	50	150					

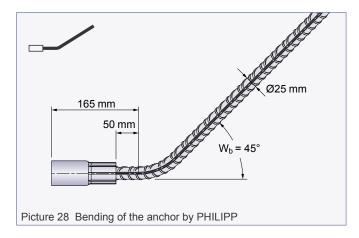


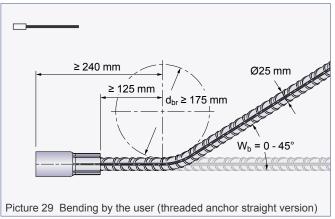


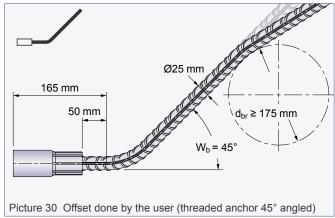
Bending of threaded anchors

Bending of threaded anchors by the user

The bending of threaded anchors requires a minimum distance to the socket, at least 5 times of the rebar diameter (125 mm). If the anchor is already bent by PHILIPP, this dimension can be reduced to 2 times of the rebar diameter. The mantrel diameter d_{br} must be at least 7 times of the rebar diameter (175 mm). If the threaded anchor is bent a deformation of the crimped-on socket must be avoided.







Installation of the bearing element

During installation, the threaded bolt is completely screwed into the socket by hand through a recess in the wall. Naturally, the block-out in the wall has to be adapted to the requirements given at the job-site. Guiding values are given in the following pictures.

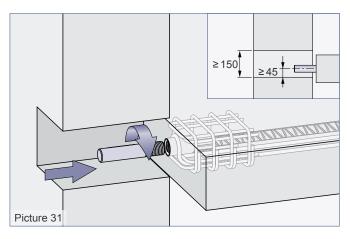
Then, the bearing element is completely pushed onto the bolt screwed-in. A mortar bed, the bearing element is placed on, levels minor irregularities. Also possible is to take steel plates in order to achieve a uniform level of support.

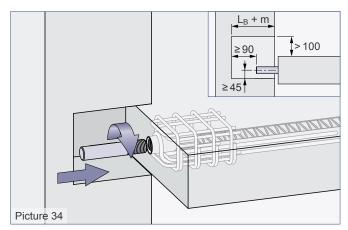
A grouting of the previously created block-out is necessary to ensure a long-lasting bearing. Here, attention has to be paid not to create acoustic bridges during grouting.

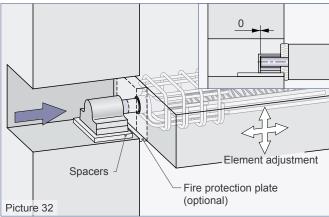
If the Fire protection plate is used, it shall be pushed onto the bolt first, then the bearing element follows.

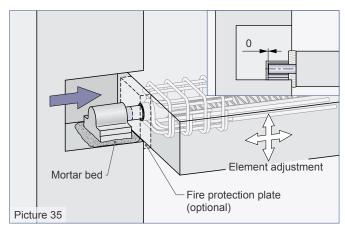


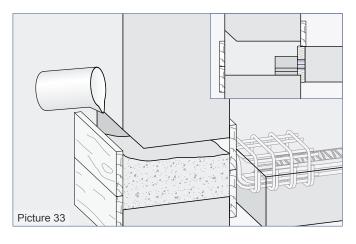
The bearing elements must not be pushed on the screwed-in threaded bolt during transport of the concrete elements.

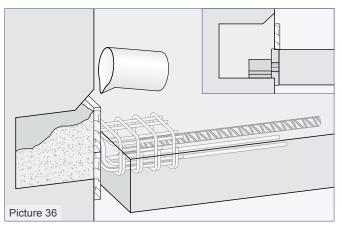












Our customers trust us to deliver. We do everything in our power to reward their faith and we start each day intending to do better than the last. We provide strength and stability in an ever-changing world.

Welcome to the PHILIPP Group



PHILIPP GmbH Lilienthalstrasse 7-9 D-63741 Aschaffenburg Phone: +49(0)6021/4027-0 Fax: +49(0)6021/4027-440 info@philipp-group.de

PHILIPP GmbH Roßlauer Strasse 70 D-06869 Coswig/Anhalt Fax: +49(0)34903/694-20 info@philipp-group.de

PHILIPP GmbH Sperberweg 37 D-41468 Neuss Fax: +49(0)2131/35918-10 info@philipp-group.de

PHILIPP ACON Hydraulic GmbH Hinter dem grünen Jäger 3 D-38836 Dardesheim Phone: +49(0)34903/694-0 Phone: +49(0)2131/35918-0 Phone: +49(0)39422/9568-0 Fax: +49(0)39422/9568-29 info@philipp-group.de

PHILIPP Vertriebs GmbH Leogangerstraße 21 A-5760 Saalfelden / Salzburg Phone +43 (0) 6582/7 04 01 Fax +43 (0) 6582/7040120 info@philipp-gruppe.at